

**Indexable insert for turning VCMT 110304, for medium machining, Grade: HBT130****Order data**

Order number	261472 HBT130
GTIN	4062406257705
Item class	22D

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	VCMT 110304
Chip breaker	MM
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Coating	TiCN
Grade	HBT130
Tool material	Carbide
Main application	M
Cutting speed v_c main application	50 - 200 m/min

Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.05 - 0.35 mm/rev.
Number of changes/inserts	2
Type of product	Indexable insert for turning